

## GOLD EVOLUTION EXT BULK

### How to Use the Gold Evolution Adhesive System

GOLD EVOLUTION EXT BULK is designed for professional stone fabrication and installation. For optimal performance, it's essential to follow proper preparation, mixing, and application procedures. This adhesive system allows you to COLOR and ACTIVATE in one step using the GOLD EVOLUTION Colored Hardener, available in a large assortment of colors, including translucent for clear or non-colored applications.

### Surface Preparation

- All contact surfaces must be clean, dry, and free of dust, grease, or debris.
- Always TEST each substrate for bonding and appearance before final application to avoid shadowing or poor adhesion.

### Mixing Instructions

1. Dispense adhesive into a disposable mixing cup.
2. Shake or knead the GOLD EVOLUTION Colored Hardener tube well before dispensing.
3. Dispense Colored Hardener (3%–5% by weight) into a disposable mixing cup.
  - A digital scale is recommended for accurate mixing ratios.
  - For custom color blends, mix multiple colored hardener shades first before combining with adhesive.
4. Mix adhesive and colored hardener thoroughly for 45–60 seconds, until fully blended and uniform in color.

NOTE: If no color is desired, use GOLD EVOLUTION Colored Hardener, color name TRANSULENT, in the same ratio.

### Working Time & Application

- At 70°F (21°C), the mixture will remain workable for 10 - 13 minutes.
- Higher temperatures = reduced working time
- Lower temperatures = extended working time
- Apply the adhesive to one or both surfaces.
- Join and clamp the pieces together within 10 minutes to ensure full bonding coverage and avoid "dead spots."
- The adhesive will be fully cured in less than 20 minutes, allowing fabrication or installation to continue.

### Color Customization (Optional)

For fine-tuned color matching, you may add small amounts of Superior RESIN COLORING PASTE to the Colored Hardener only, before combining it with the adhesive.

### Storage Guidelines

- Store indoors at room temperature (below 75°F / 24°C)
- Avoid exposure to direct sunlight, extreme cold, or freeze/thaw cycles
- Improper storage can adversely affect performance and reduce shelf life
- Shelf Life: 1 year when stored in a controlled environment

### Indoor & Outdoor Applications

GOLD EVOLUTION EXT BULK is formulated for both interior and exterior use. It is UV stable and freeze/thaw resistant, making it a reliable choice for any climate or environment.

